

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Carmochrome LTD**

**40 Hamelacha st  
20101 Carmiel  
ISRAEL**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of parts for railway vehicles CL 1

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22	t = 3 - 6 mm	BW
	22	t = 3 - 8 mm	FW
	23	t = 3 - 20 mm	BW, FW
135	1.1	t = 1.4 - 20 mm	BW
	1.1	t = 2 - 50 mm	FW
	8.1	t = 3 - 8 mm	FW
	3.1	t = 3 - 10 mm	BW
	2.2	t = 3 - 10 mm	FW
	8.1	t = 3 - 12 mm	BW
	1.2	t = 4 - 10 mm	BW, FW
	2.2/3.1	t = 4 - 32 mm	FW

(continuation: see reverse)

**Responsible welding coordinator:** Eliezer Belinco (Level A)

born: 02.02.1942

**Deputy with equal rights:** -

**Deputy:** see reverse

**Comments:** see reverse

**Certificate no.:** TÜVNORD/15085/CL1/150/1/12

**Valid:** from 23.04.2015 to 22.04.2018

**Issued on:** 05.06.2015

**Auditor:** STURMHÖWEL

General regulations (see reverse)



Wätke  
head of certification body

